PILOT

CUSTOM 823 How to Fill with Ink

Carrying and Writing

Carrying | **Writing**

- Nib
- Feed tube
- Neck
- Ink flow channel closed
- Ink flow channel open
- Barrel
- Core
- No gap
- Approx. 2mm gap
- Tail plug
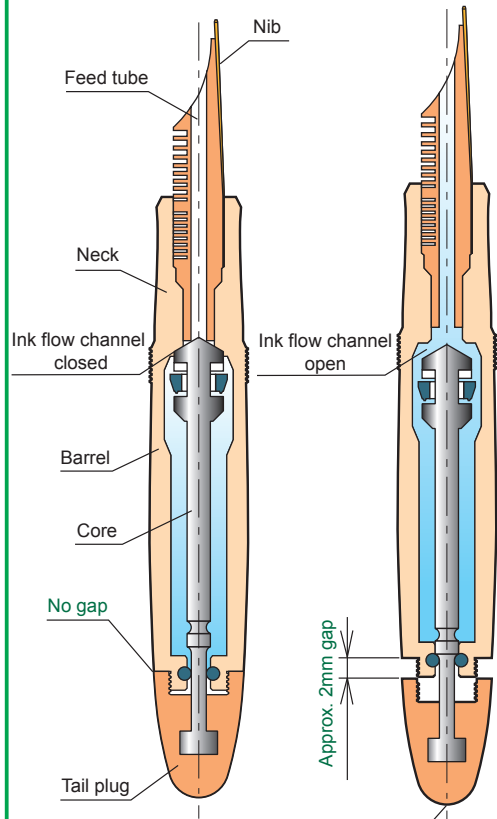
Before use, keep the nib upward and unscrew the tail plug to make a 2mm gap.
Do not pull out the tail plug fully.

Note: White lubricant is applied inside the pen barrel for proper piston functioning.

Filling Instructions

1 Hold the pen keeping the nib upward. Pull the tail plug gently until the stopper works.
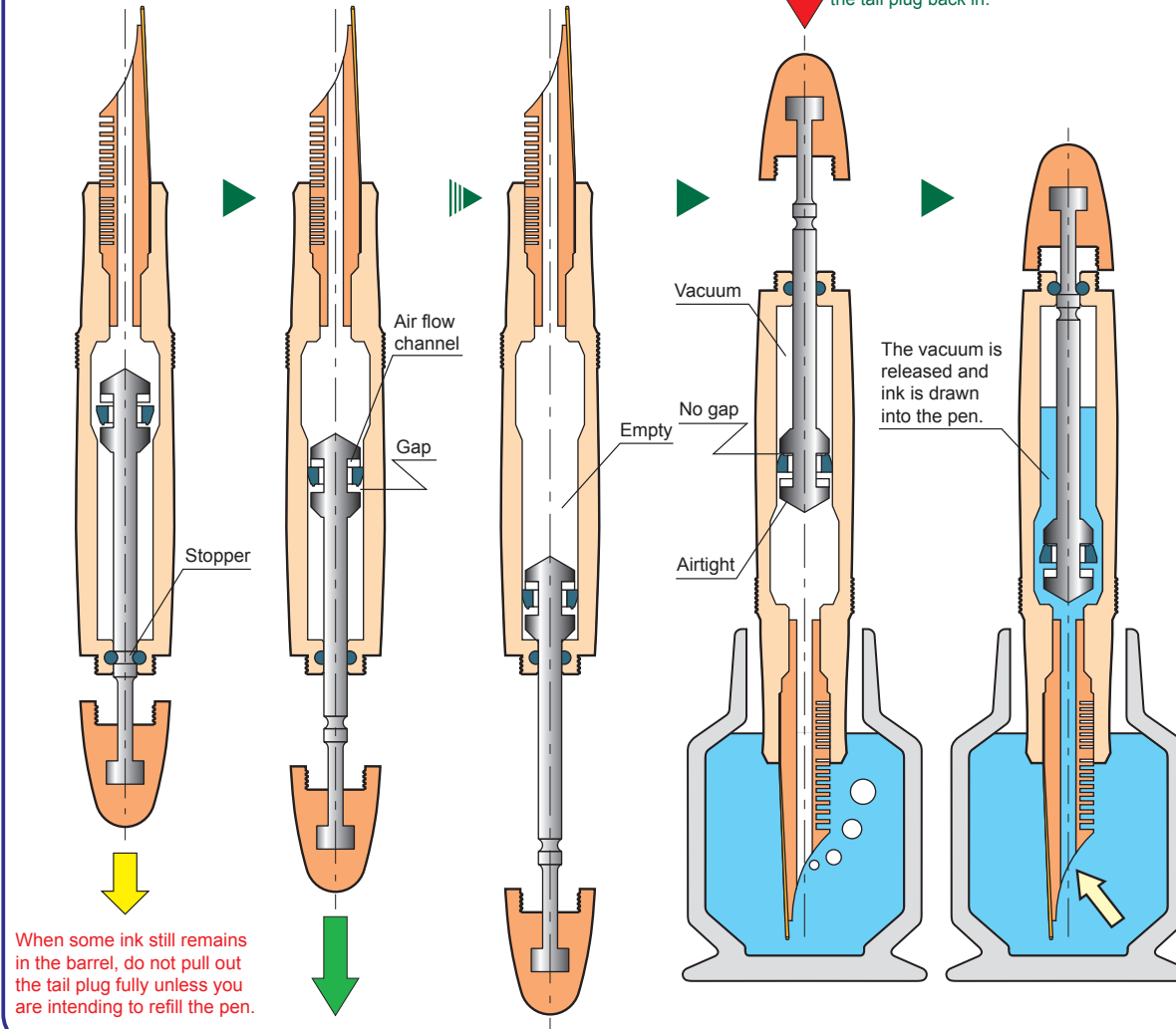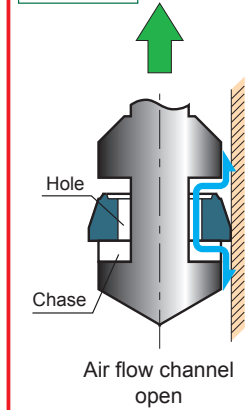
Stopper

When some ink still remains in the barrel, do not pull out the tail plug fully unless you are intending to refill the pen.

2 Keep pulling out the tail plug until the piston stops at the end of the barrel.

Air flow channel

Gap

3 Immerse the pen up to its neck in ink and then push the tail plug back in.

Empty

Vacuum

No gap

Airtight

The vacuum is released and ink is drawn into the pen.

4

How to work the piston vulve

When pulling the tail plug

- Hole
- Chase

Air flow channel open

When pushing the tail plug

Airtight

Air flow channel closed

<This illustrations above do not accurarly reflect the actual shape of each part.>